

9-12-89
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ASH GROVE CEMENT WEST, INC.

Inter-Office Memorandum September 12, 1989

To George Wells

Date

From Ken Rone

Copies to Dick Cooke

Subject Progress Report

Steve Sheridan

EAST TERMINAL

Tilbury Cement ordered one barge load of Superior Silica which should be loading as you read this.

Rail unloading slowed down, the result of our efforts to limit Montana deliveries and achieve five day inventories of Type I and Type II.

Ideal shipments to our plant should resume today.

We will ship the 988 B from Durkee to Seattle this week.

The rail car unloading screw lost it's motor. It is now repaired.

The demolition contractor moved out.

We are continuing to evaluate the cost associated with restarting the gyratory crusher.

WEST TERMINAL

A fire department inspection required two corrections to one of our hydrants.

A safety movie was shown at each terminal. In addition, a safety meeting was held at the West Terminal.

I contacted the Teamsters business rep. who agreed to 10/11 and 10/12 as dates for negotiation meetings.

I sent the extent of our prints which detail the gantry structure of the Midwest Unloader to Jim. These few details will not be sufficient for the redesign of the unloader.

The 300mm FK pump was overhauled and the motor PM'd. Seal air orifice and pressure regulators were in place and appeared to be operating properly. Fluff air will be investigated during operation for proper function. The flapper showed some wear. A polyurethane elevator bucket was installed as a trial. Horizontal dust collector ducts were cleaned out.

SHIPMENTS

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|---------------------|-----------|
| East Terminal Sales | 4274 tons |
| West Terminal Sales | 4070 tons |
| LSNW Shipments | 2194 tons |

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